

'T-912 SOUR WATER STRIPPING COLUMN'

Client / End User: Techint C.T.I. (Italy) / Hellenic Petroleum S.A. (Thessaloniki Refinery)

Year: 1996

Item:	T-912_Sour Water Stripping Column
Content:	H ₂ O Liquid & Vapor H ₂ S, NH ₃
Position :	Vertical
TL - TL (m):	22.850 mm
Internal Diameter (m):	1.000 mm
Weight (tns) :	12 tns
Capacity (m³):	16,75 m ³
Design Code :	ASME Sec.VIII Div.1, NEAK (Hellenic Antiseismic Code), Exxon IP's
Design Pressure (bar g) :	6,3 bar/F.V.
Design Temperature (°C):	165°C
Shell Material :	A516 Gr 60 / A516 Gr 60 + 3mm 304 Top 10,2mm
Third Party Inspection :	Moody Tottrup Hellas

Notes: Supplied in one piece, erected on site by EKME.

Item is in Wet H2S service.

Internals supplied and installed by EKME (10 trays).

The items was subjected to PWHT (C.S. part) and 100% R.T. Examination.